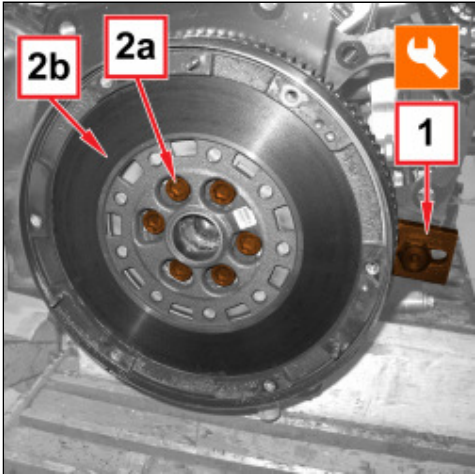


[back toENGINE - DISMANTLING AND REASSEMBLY FOLLOWING OP.1004E10 - WASH AND CHECK DISMANTLED COMPONENTS - REFITTING CYLINDER HEAD AND OIL SUMP - DOES NOT INCLUDE OPERATIONS ON CYLINDER HEAD AND AUXILIARY UNITS](#)

Rest the engine on the stand

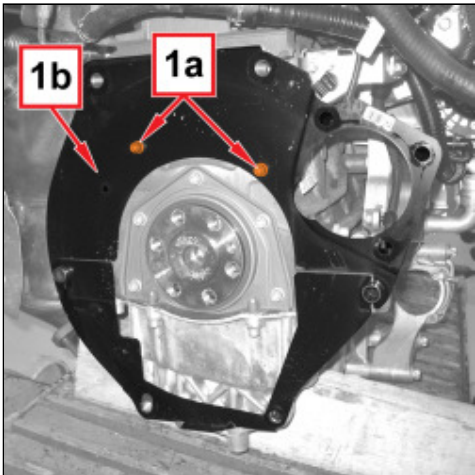
- Support the engine using a hydraulic hoist with suitable chains.

1. Fit the flywheel locking tool.

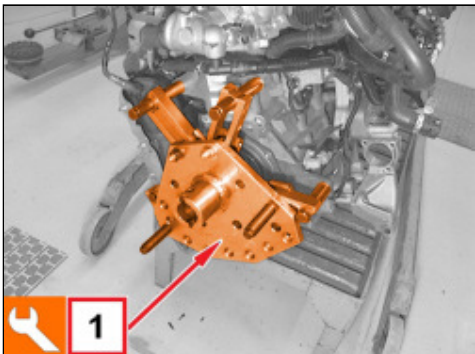


Tool	Description	Function	Validity
1860846000	Counter-torque	Flywheel lock	1750 Turbo Petrol

2. Undo the bolts (2a) and remove the engine flywheel (2b).

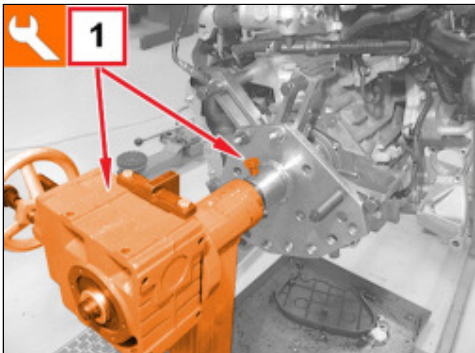


1. Undo the bolts (1a) and remove the flywheel guard (1b).



1. Fit the overhaul stand bracket on the engine block.

Tool	Description	Function	Validity
1871000000	Bracket	Positioning engine on overhaul stand	1750 Turbo Petrol



1. With a suitable hydraulic hoist, position the engine on the overhaul stand and tighten the fixing screw.

Tool	Description	Function	Validity
1871000000	Overhaul stand	Engine overhaul	1750 Turbo Petrol

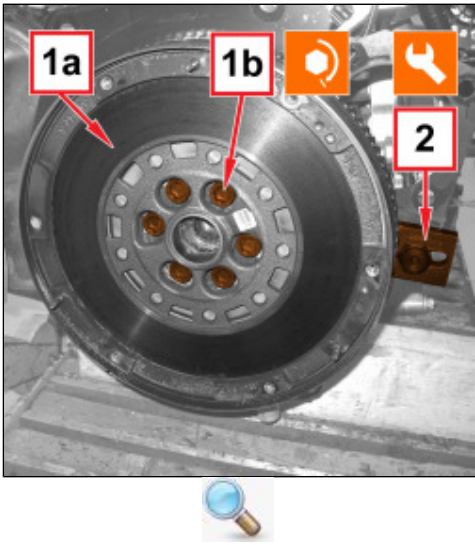
Removal of engine from the stand

- Support the engine using the mounting tools and a suitable hydraulic hoist.

- Undo the fastenings securing the engine block to the overhaul stand bracket.

- Place the engine on a suitable board.

- Place the flywheel guard in its housing and tighten the bolts.
1. Place the engine flywheel (1a) in its housing and tighten the new screws (1b) to the prescribed torque.



Component	Fastening	Ø	Value (daNm)	Validity
Engine flywheel	Bolt (pretreated to be replaced)	M12	5.0 + 50°	1750 Turbo Petrol

2. Remove the flywheel lock.

Tool	Description	Function	Validity
1860846000	Counter-torque	Flywheel lock	1750 Turbo Petrol